

Sunstate  
Environmental  
Services, Inc.



# SHINCCI-USA



THE UNIVERSITY OF ARIZONA  
COLLEGE OF AGRICULTURE & LIFE SCIENCES  
COLLEGE OF ENGINEERING

## Biosystems Engineering

### Liquid-Solids Separation Systems

Low Energy Treatment Technology

Pathogen Free and Odor Free Reusable Organic Final Product

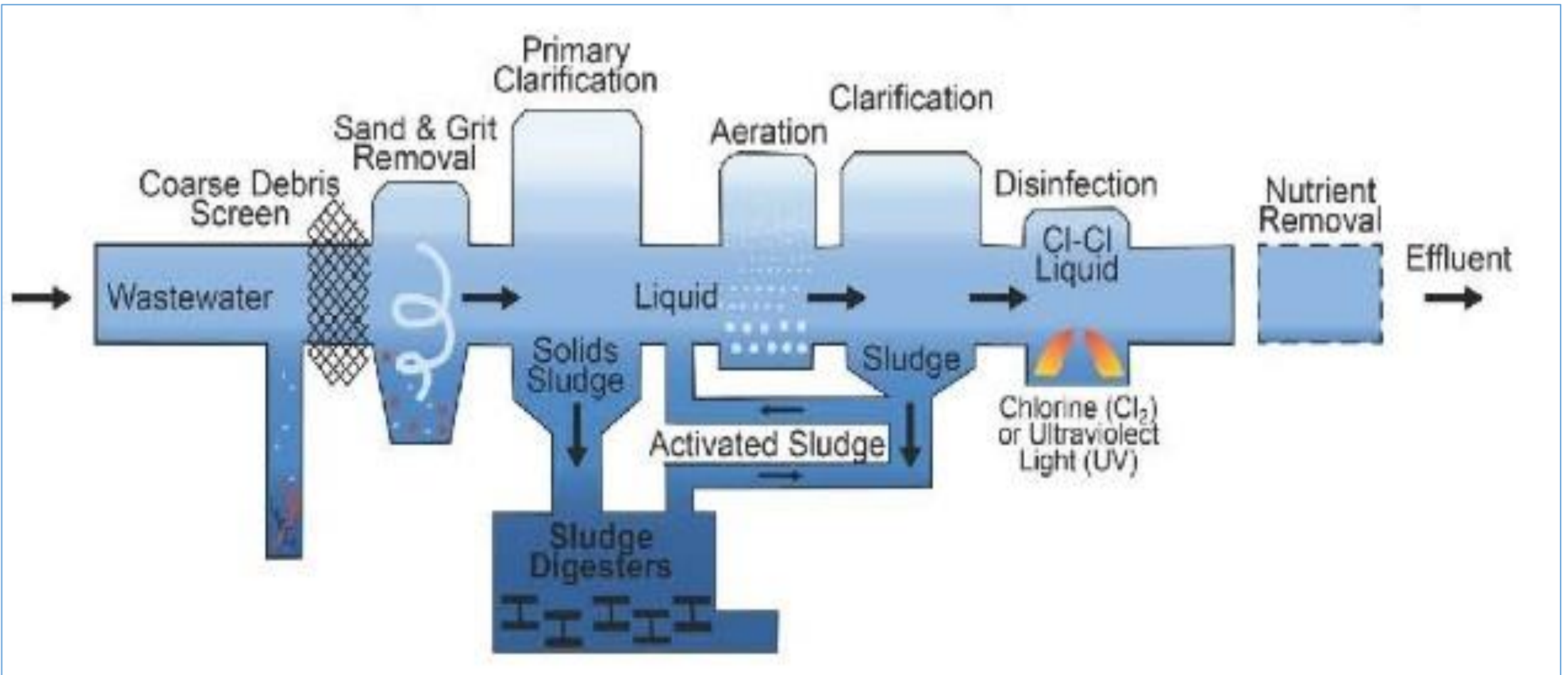
**Akrum H. Tamimi, PhD**

**Department of Biosystems Engineering**

**The University of Arizona, Tucson, AZ**

[akrumt@email.arizona.edu](mailto:akrumt@email.arizona.edu)

# Background



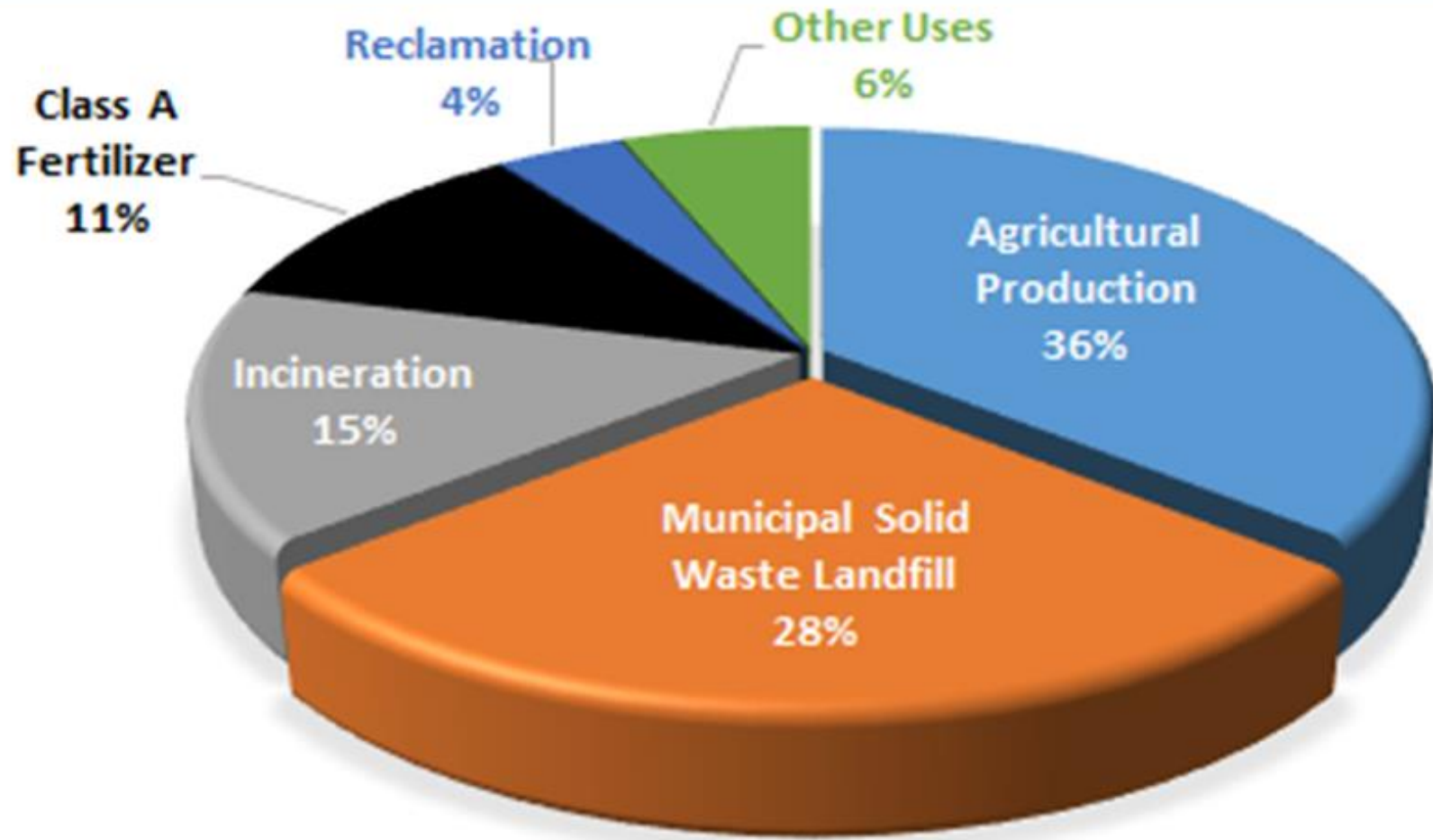
# Sludge / Biosolids Terminology

- Class B:  $\leq 2 \times 10^6$  Fecal Coliform per gram of solids
- Class A: Pathogen Free
- Vector Attraction Reduction – No Odor
- U.S. EPA Rule 503

# Quantities of Wastewater Sludge and Septage

- The Equivalent of 7.1 Million dry tons of wastewater sludge and septage are generated each year
- Liquid Sludge and Septage are despised of at an average total solids of 10%
- Yields 64.5 Million m<sup>3</sup> of Liquid Sludge per year
  - Equivalent to 17,063,492,064 Gallons per year

# Sludge Fate



Sludge / Biosolids /  
Organic Residuals

# Drying Beds



# Green House Drying





# Biosolids Aging in Lagoons



# Solarization



# The MagnaGro Process™



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY  
NATIONAL RISK MANAGEMENT RESEARCH LABORATORY  
CINCINNATI, OH 45268

Akrum H. Tamimi, PhD  
Department of Soil, Water,  
and Environmental Science  
1117 E. Lowell St.  
Bldg. 90, Room 406B  
The University of Arizona  
Tucson, AZ 85721



OFFICE OF  
RESEARCH AND DEVELOPMENT

Dear Dr. Tamimi,

Re: Request for Site Specific Process to Further Reduce Pathogens (PFRP)  
Equivalency of the MagnaGro Process™ for the treatment of Dewatered Sludge /  
Biosolids at the Green Valley Wastewater Treatment Facility, Green Valley, AZ

Thank you for letter of April 2013, and subsequent materials in August 2013. These documents were submitted to Laura Boczek., of EPA's Pathogenic Equivalency Committee (PEC) for consideration. The PEC has reviewed the documentation, data, and appendixes.



February 14, 2014

Arizona Department of Environmental Quality  
Attention, Director Henry R. Darwin  
1110 West Washington Street  
Phoenix, Arizona 85007

Via email: [Hart.Monica@AZDEQ.gov](mailto:Hart.Monica@AZDEQ.gov)

Dear Director Darwin,

Please consider this letter as a formal request to approve the MagnaGro Process™ equivalent to a Process to Further Reduce Pathogens as per the attached EPA Pathogen Equivalency Committee (PEC) recommendation. The EPA PEC recommendation is a site specific equivalency at Green Valley Wastewater Recycling Facility, Green Valley, Pima County, AZ.

Please let us know if you require further information.

Sincerely,

Jerry McCurtain,  
Vice President

P.O. Box 60709 • Houston, Texas 77205-0709 • (281) 448-8585 • Fax: (281) 397-7195



Janice K. Brewer  
Governor

## ARIZONA DEPARTMENT OF ENVIRONMENTAL QUALITY

1110 West Washington Street • Phoenix, Arizona 85007  
(602) 771-2300 • [www.azdeq.gov](http://www.azdeq.gov)



Henry R. Darwin  
Director

March 28, 2014

Akrum H. Tamimi, PhD  
Department of Soil, Water & Environmental Science  
1117 East Lowell Street  
Building 90, Room # 4068  
The University of Arizona  
Tucson, Arizona 85721

Re: Approval of the Site Specific request to use the MagnaGro Process™ at the Green Valley Wastewater Treatment Facility, Green Valley, Arizona.

Dear Dr. Tamimi,

On February 20, 2014, the Arizona Department of Environmental Quality (ADEQ) received your request for the site specific approval of the MagnaGro Process™ equivalent to a Process to Further Reduce Pathogens at the Green Valley Wastewater Treatment Facility, Green Valley, Arizona.

In accordance with Arizona Administrative Code (A.A.C.) R18-9-1006(D)(12), the Director shall approve another process if the process is equivalent to a Process to Further Reduce Pathogens specified in subsections (D)(5) through (D)(11), as determined by the EPA Pathogen Equivalency Committee.

Based upon a review of the MagnaGro Process™ by ADEQ personnel, as well as a review of the EPA Pathogen Equivalency Committee's recommendation, ADEQ approves the site specific MagnaGro Process™ when it is operated under the conditions outlined in the EPA Pathogen Equivalency Committee's approval letter (Attachment #1).

If you have specific questions with respect to this recommendation, please contact Robert Phalen, ADEQ Biosolids Coordinator, at 602-771-7674; or Daniel Czecholinski, ADEQ Field Service Unit #1 Manager, at 602-771-4612

Sincerely,

Michael Fulton, Director  
Water Quality Division

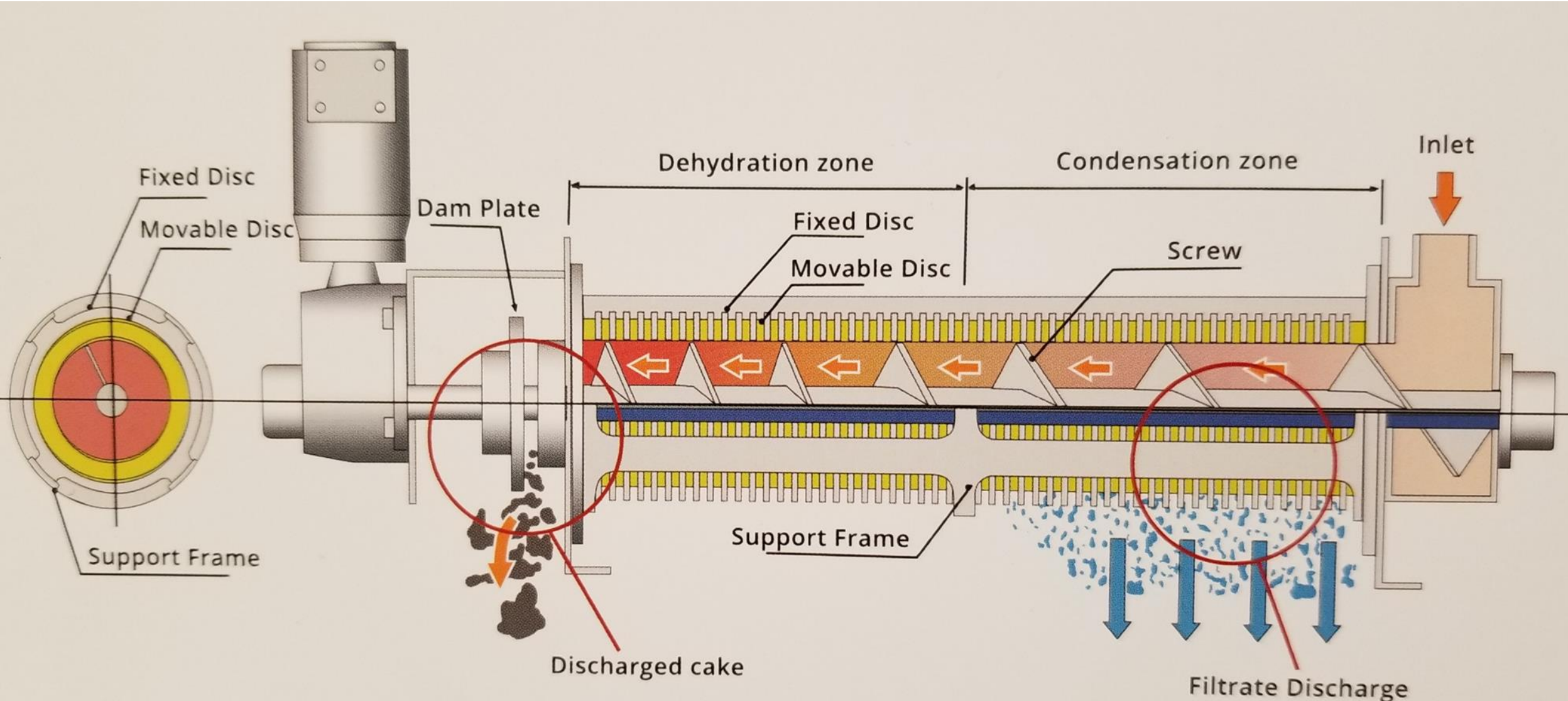
Cc: Jerry McCurtain, Vice President  
Magna Flow Environmental, P.O. Box #: 60709, Houston, Texas 77205-0709

Houssam B. Eljerdi, Technical Services Manager  
Treatment Division, Pima County Wastewater Reclamation Department  
7101 North Casa Grande Highway, Tucson, Arizona 85743

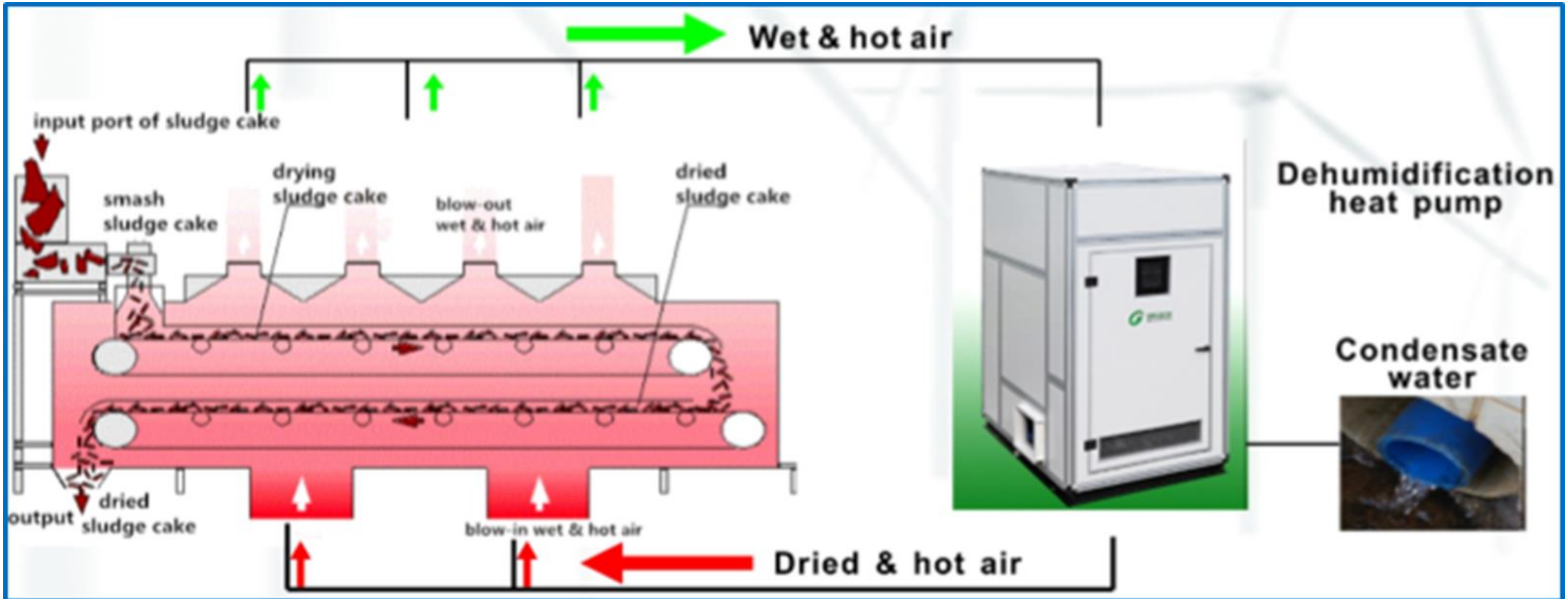
REF #: WQFSU #1 14-0722

Shincci – USA  
Dewatering Spiral Filter Press  
&  
Low Temperature  
Dehumidification Module

# Spiral Filter Press or Any Dewatering System



# Low Temperature Dehumidification Heat Pump

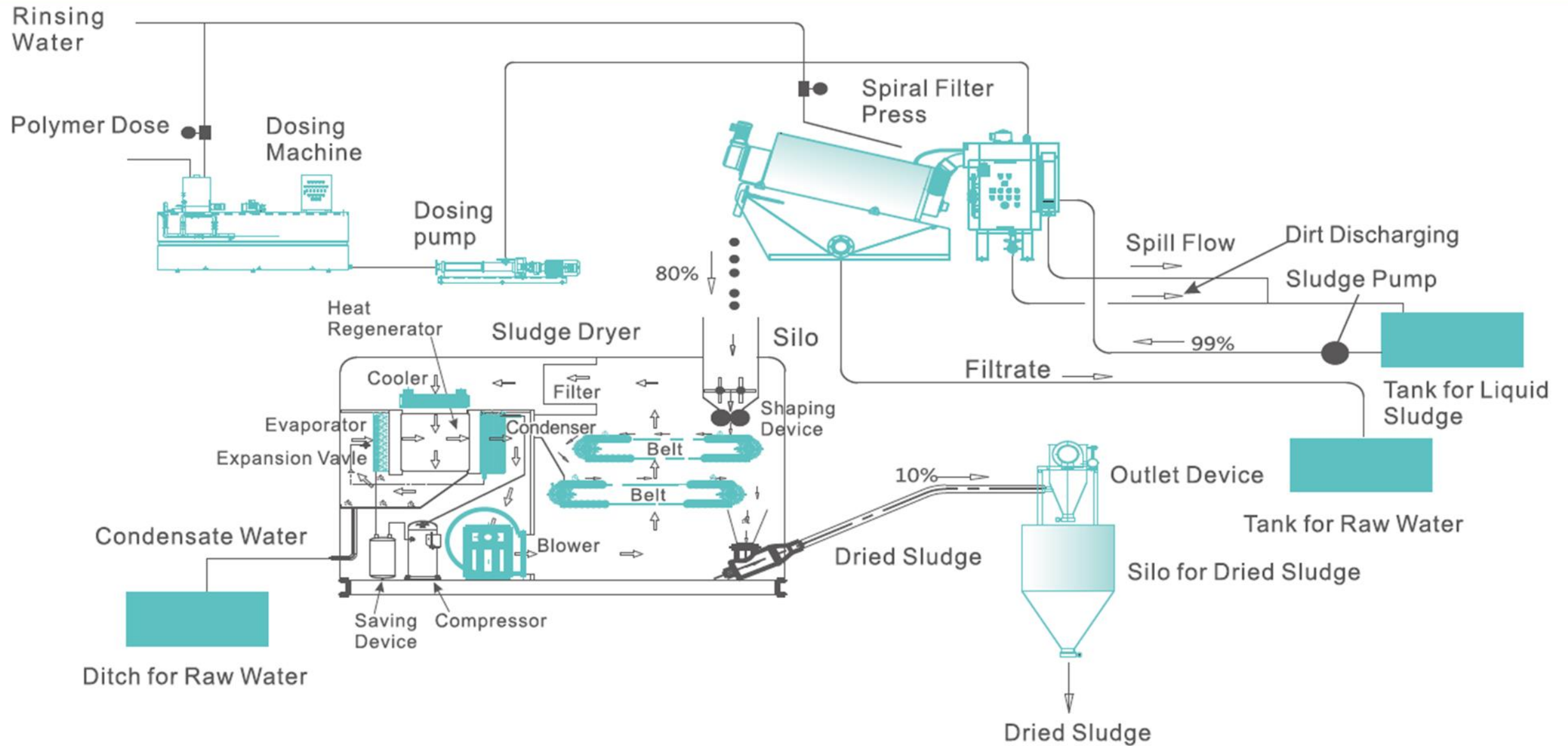


# Mesh Belt Drying





# System Layout

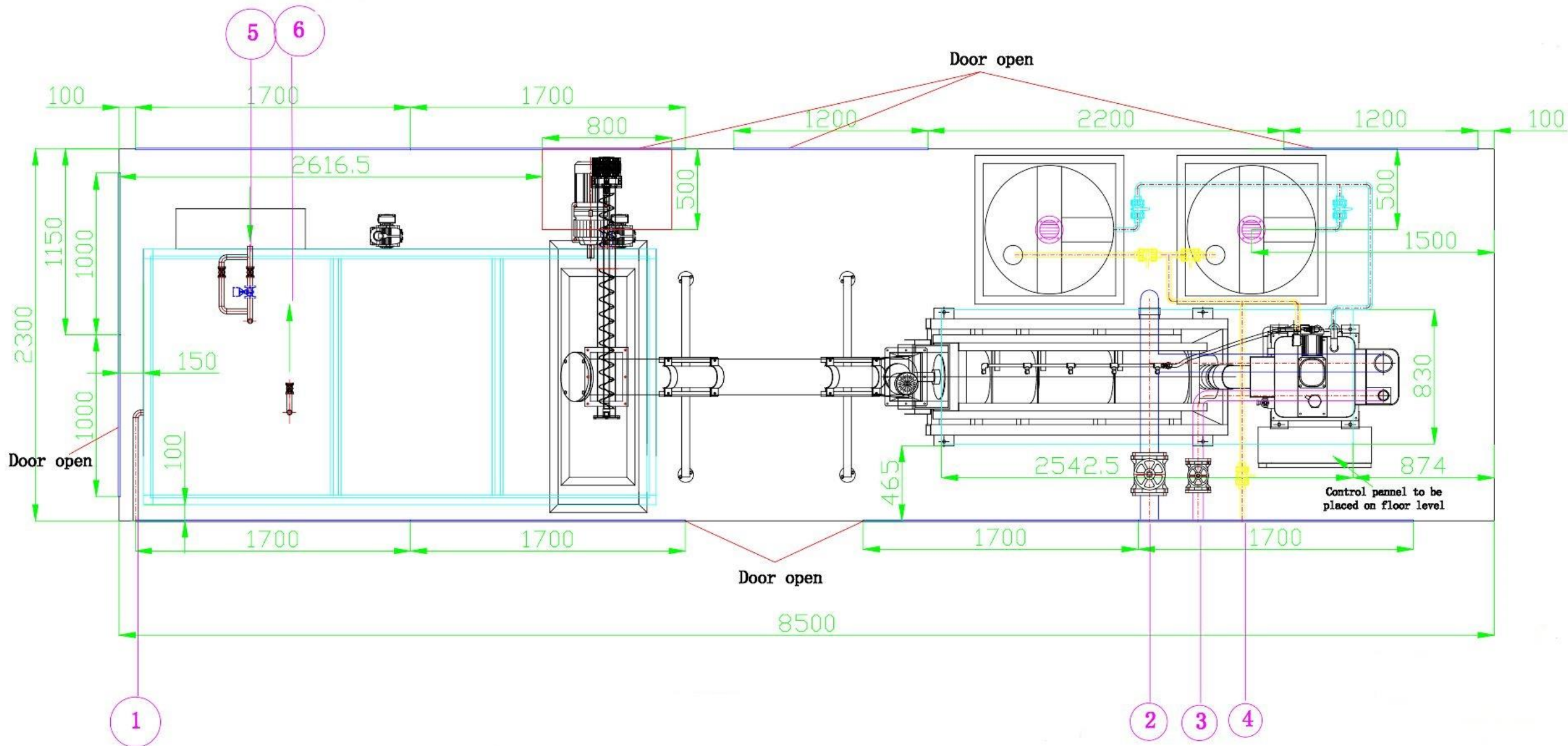


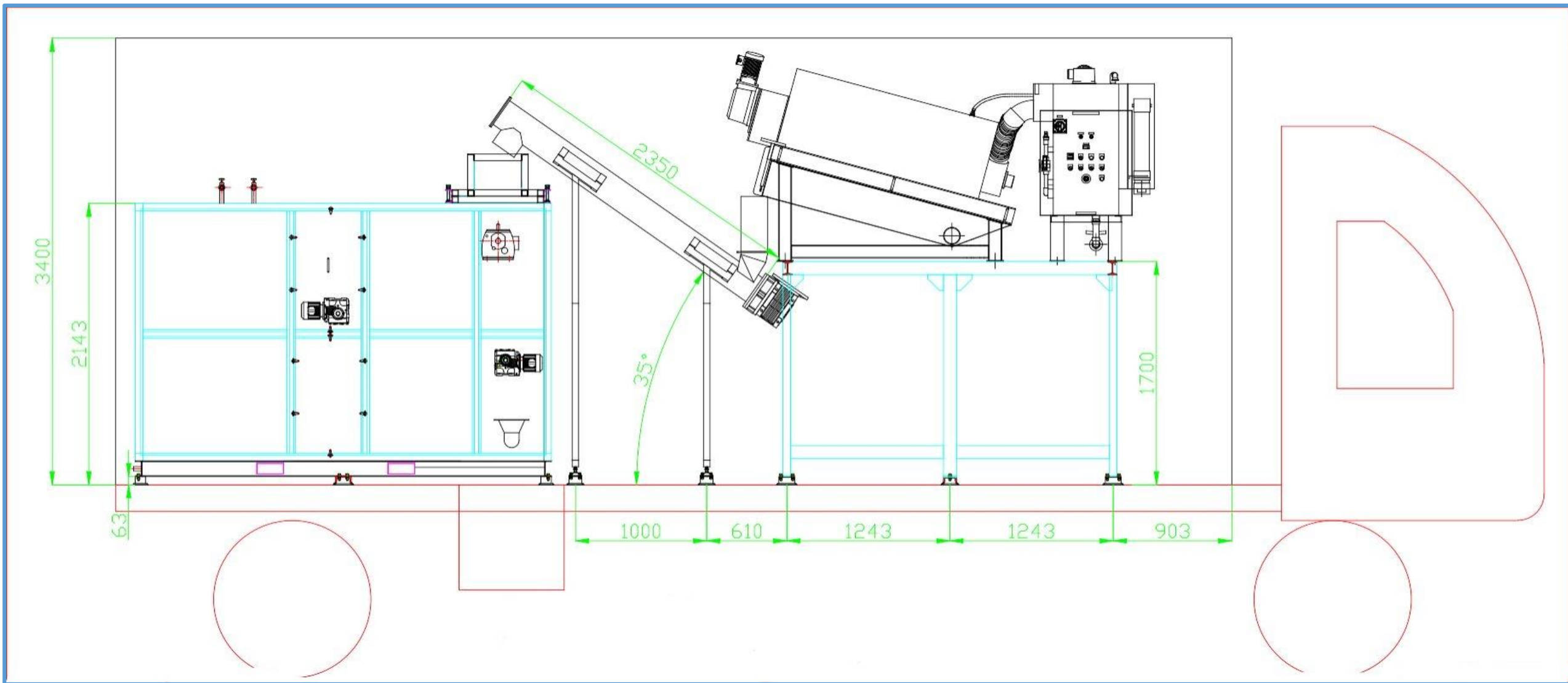
# Electric Powered Dryer



# Combined Dewatering and Drying System





















# Organic Fertilizer

LAB NO: 23335

DATE: 10/25/2017

## ORGANIC FERTILIZER REPORT

PAGE: 1

SAMPLE ID	REPORT OF ANALYSIS IN PERCENT									REPORT OF ANALYSIS IN PARTS PER MILLION					
	Nitrogen N	Phosphorus P	Phosphate P <sub>2</sub> O <sub>5</sub>	Potassium K	Potash K <sub>2</sub> O	Sulfur S	Magnesium Mg	Calcium Ca	Sodium Na	Iron Fe	Aluminum Al	Manganese Mn	Copper Cu	Zinc Zn	B
QCR	6.26	1.37	3.14	0.370	0.446	1.380	0.370	2.920	0.360	12140	2914	318	1043	1114	130.0

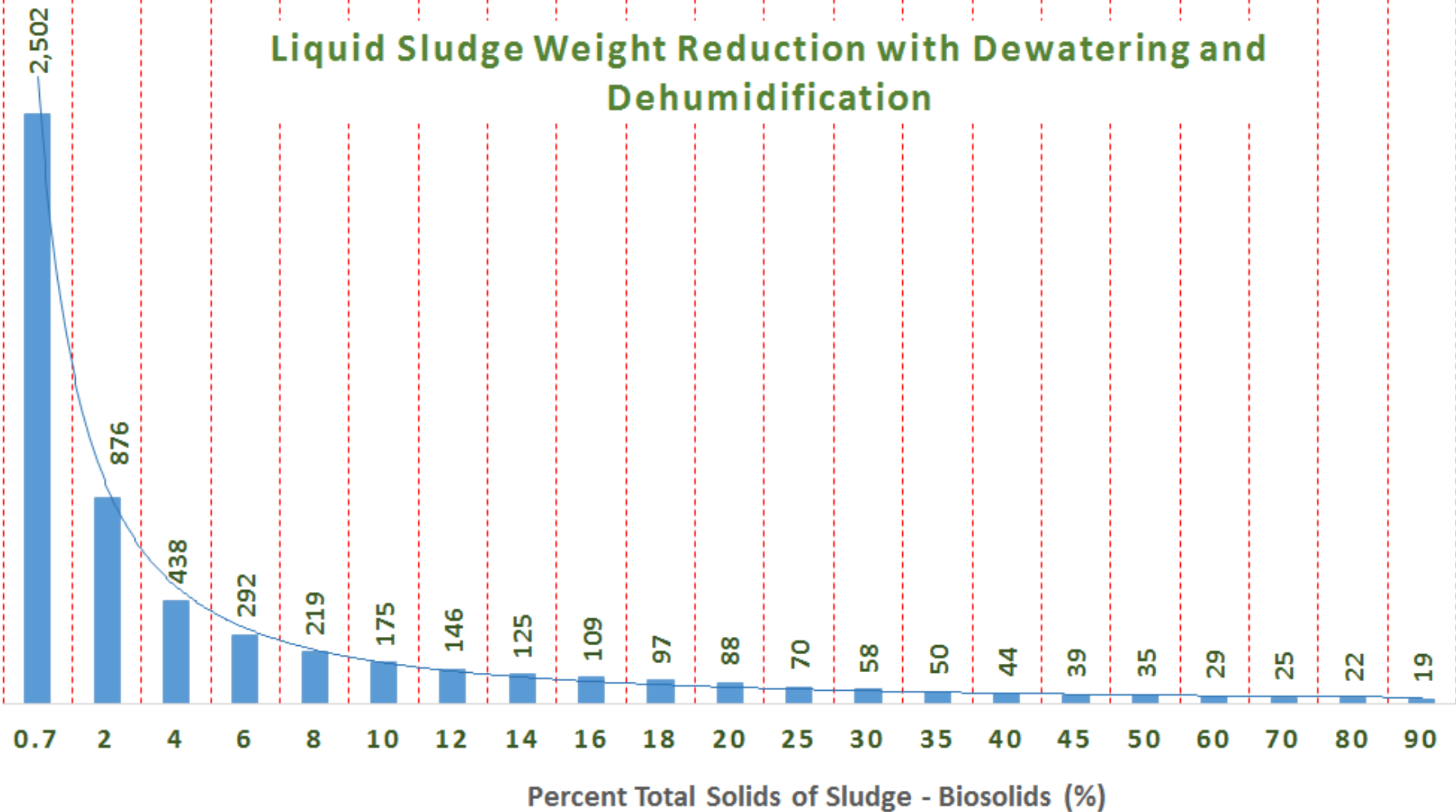
SAMPLE ID	POUNDS OF NUTRIENTS / TON														
	Nitrogen N	Phosphorus P	Phosphate P <sub>2</sub> O <sub>5</sub>	Potassium K	Potash K <sub>2</sub> O	Sulfur S	Magnesium Mg	Calcium Ca	Sodium Na	Iron Fe	Aluminum Al	Manganese Mn	Copper Cu	Zinc Zn	B
QCR	125.2	27.4	62.8	7.4	8.9	27.6	7.4	58.4	7.2	24.3	5.8	0.6	2.1	2.2	0.3

# How Shincci – USA Technology Meets U.S. EPA Rule 503 Requirements

- Class A Biosolids
  - Heat Drying
  - Pasteurization
- Vector Attraction Reduction
- Exceptional Quality – EQ Biosolids

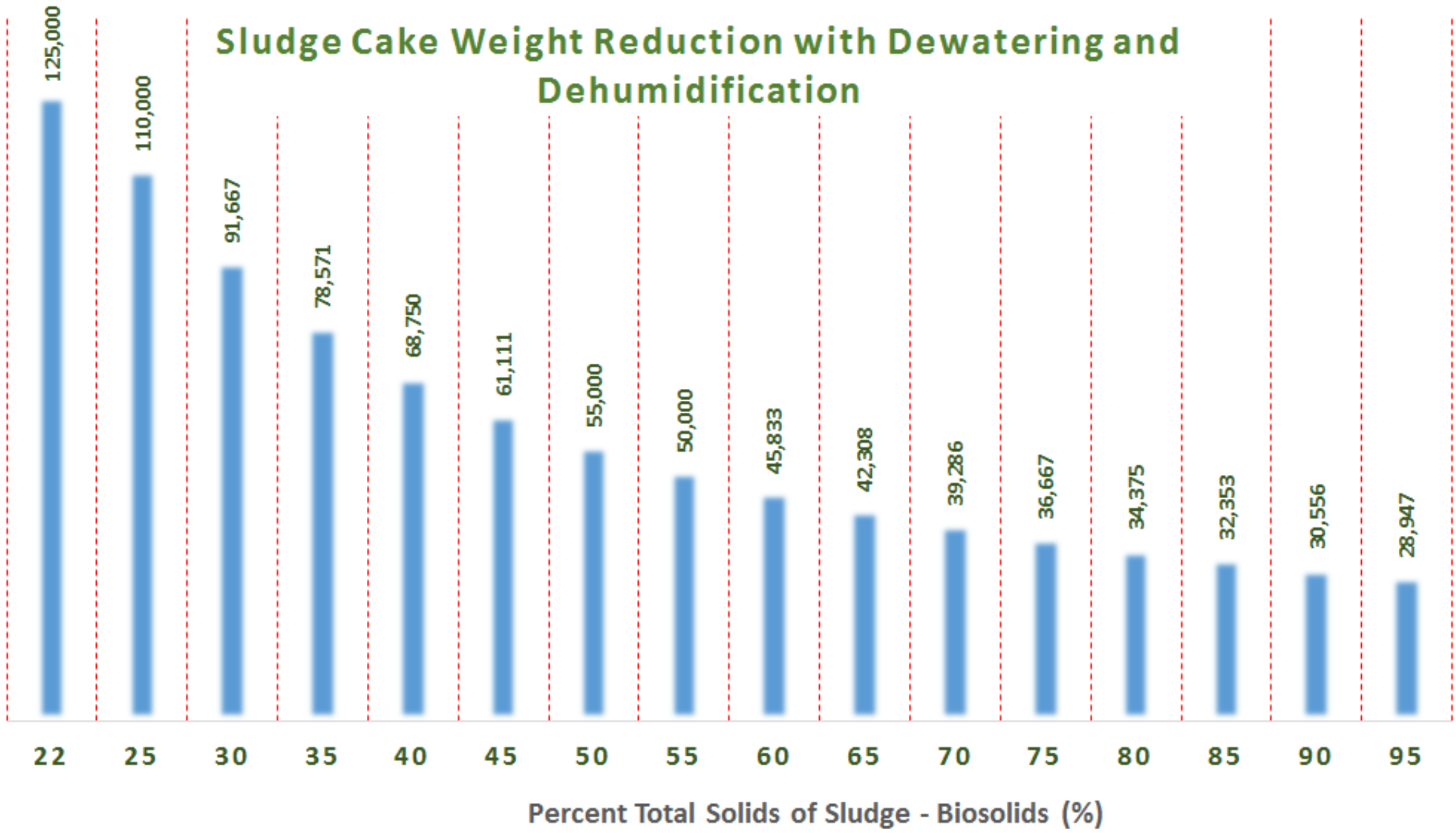
## Liquid Sludge Weight Reduction with Dewatering and Dehumidification

Weight of Sludge - Biosolids (Tons/Year)



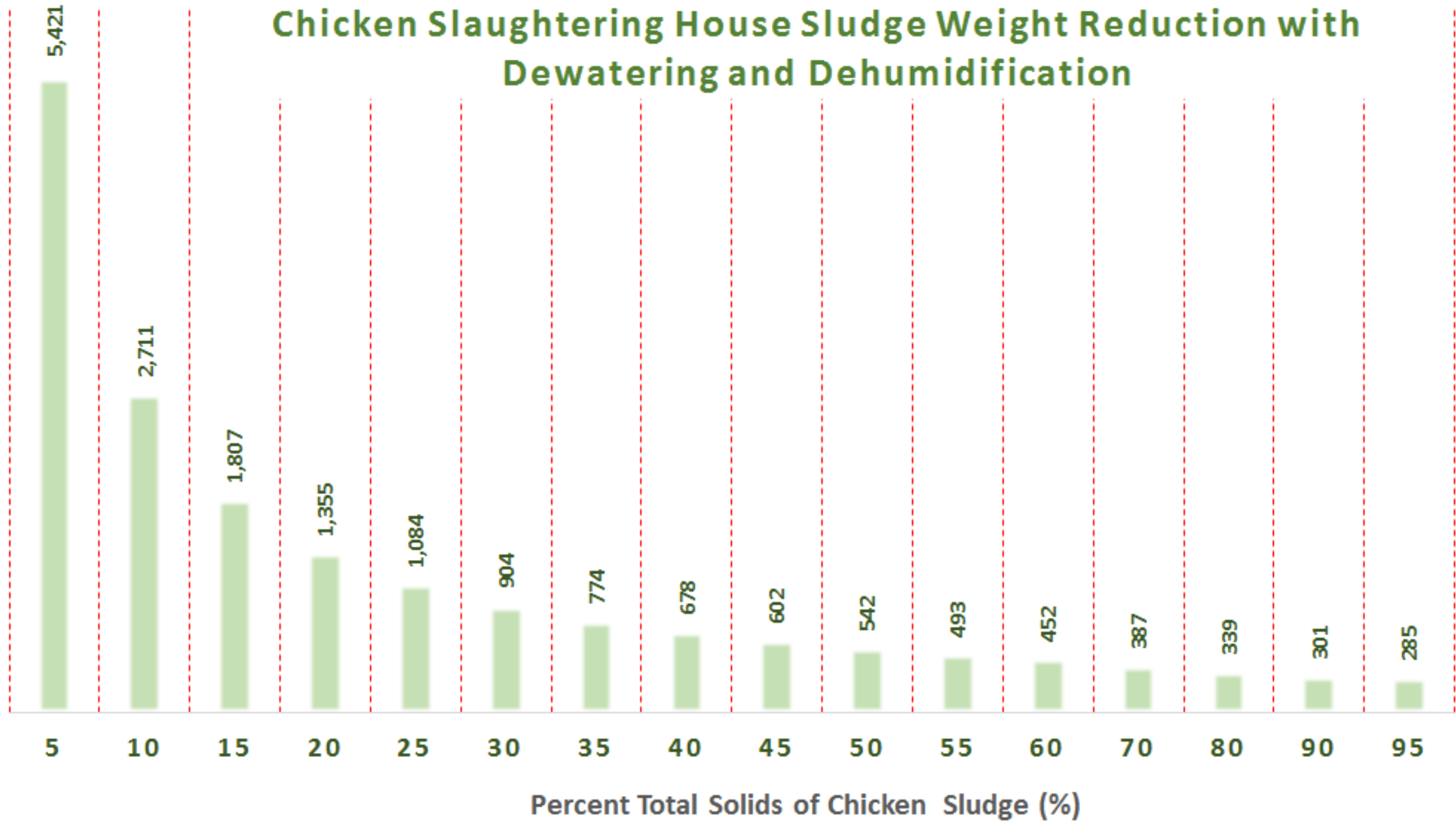
## Sludge Cake Weight Reduction with Dewatering and Dehumidification

Weight of Sludge - Biosolids (Tons/Year)



## Chicken Slaughtering House Sludge Weight Reduction with Dewatering and Dehumidification

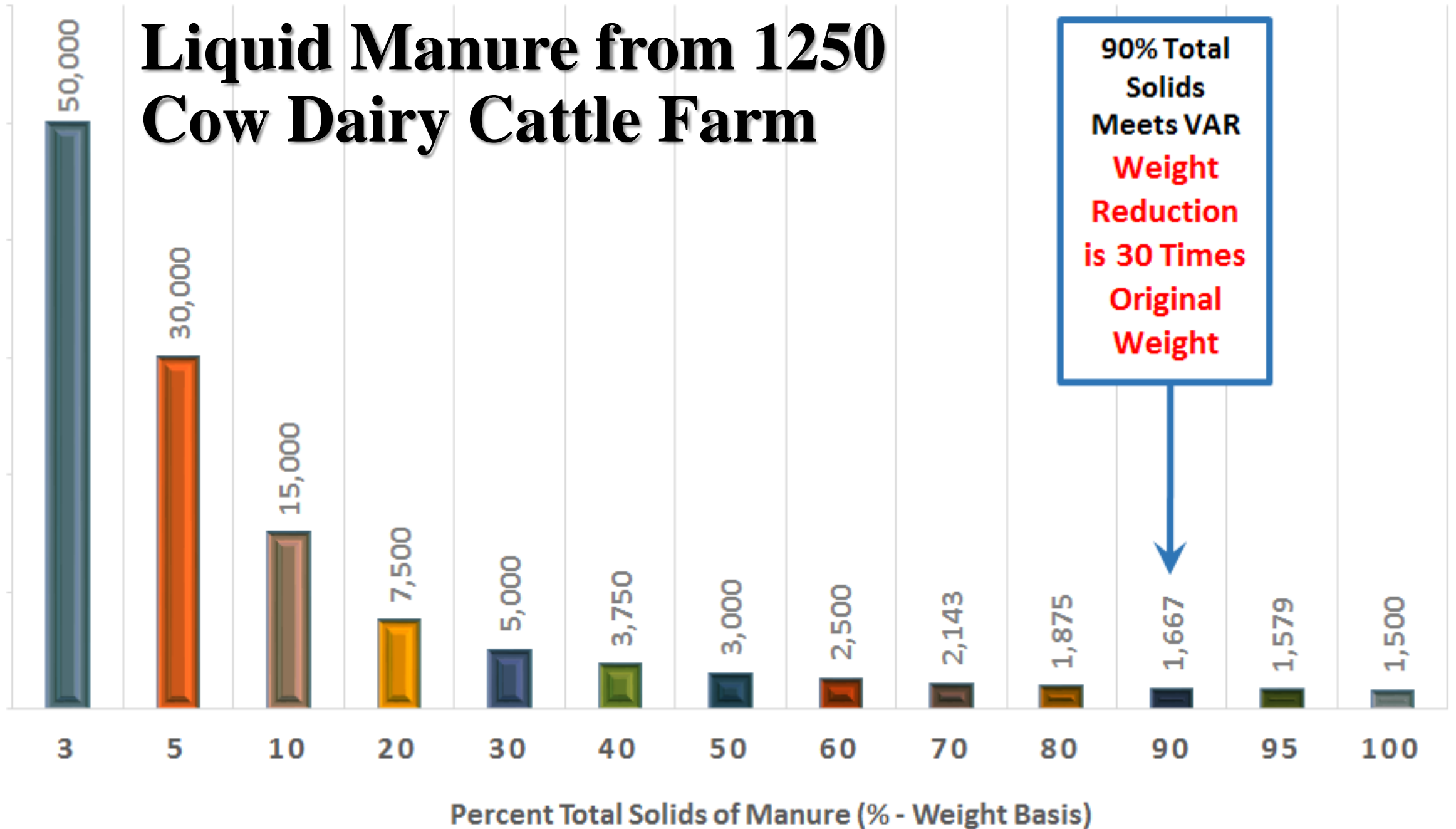
Weight of Chicken Sludge (Tons/Year)





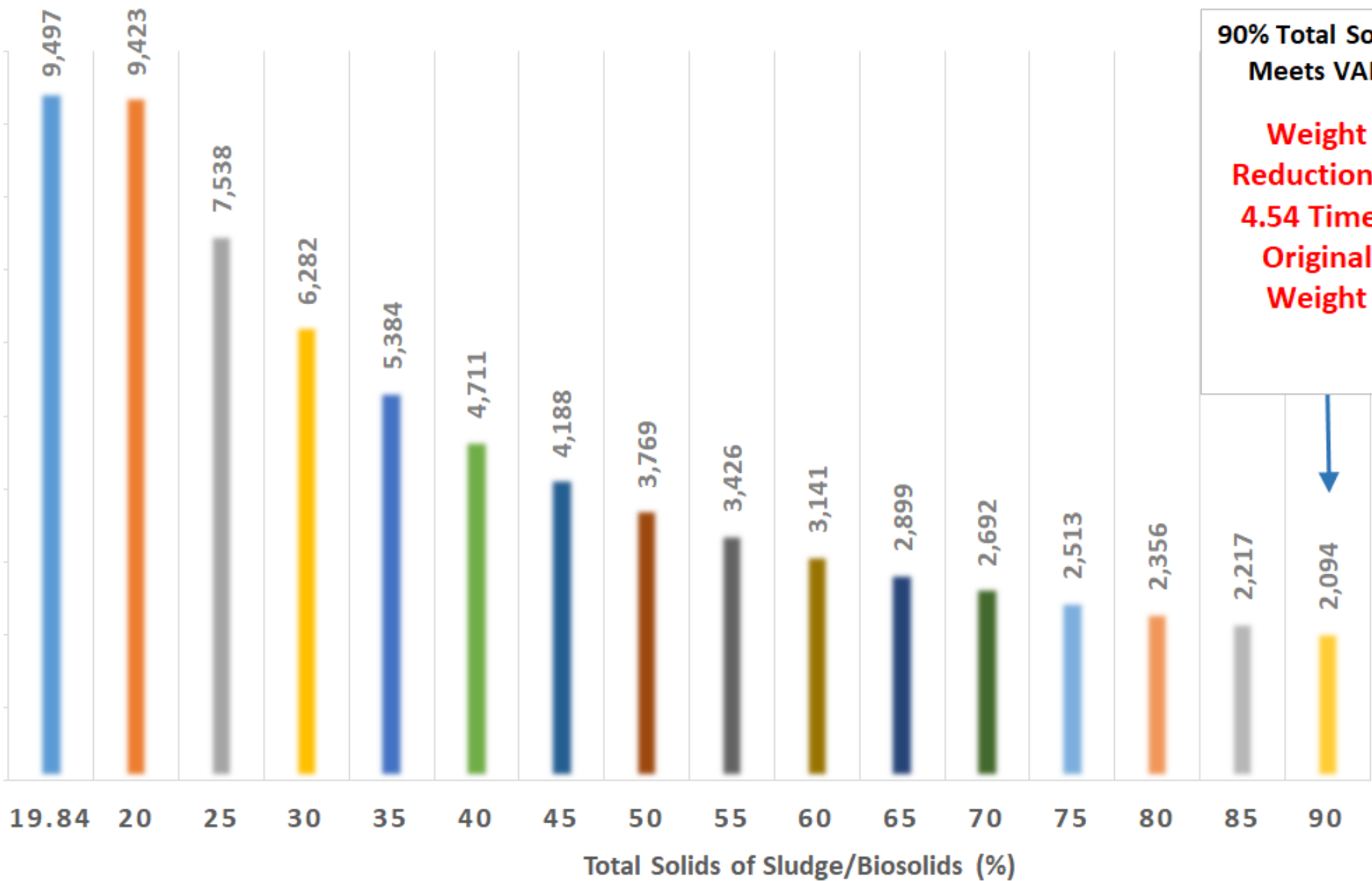
# Liquid Manure from 1250 Cow Dairy Cattle Farm

Weight of Manure (Tons/Year)



90% Total Solids Meets VAR  
Weight Reduction is 30 Times Original Weight

Weight of Sludge / Biosolids (Tons/Year)



**90% Total Solids  
Meets VAR**

**Weight  
Reduction is  
4.54 Times  
Original  
Weight**

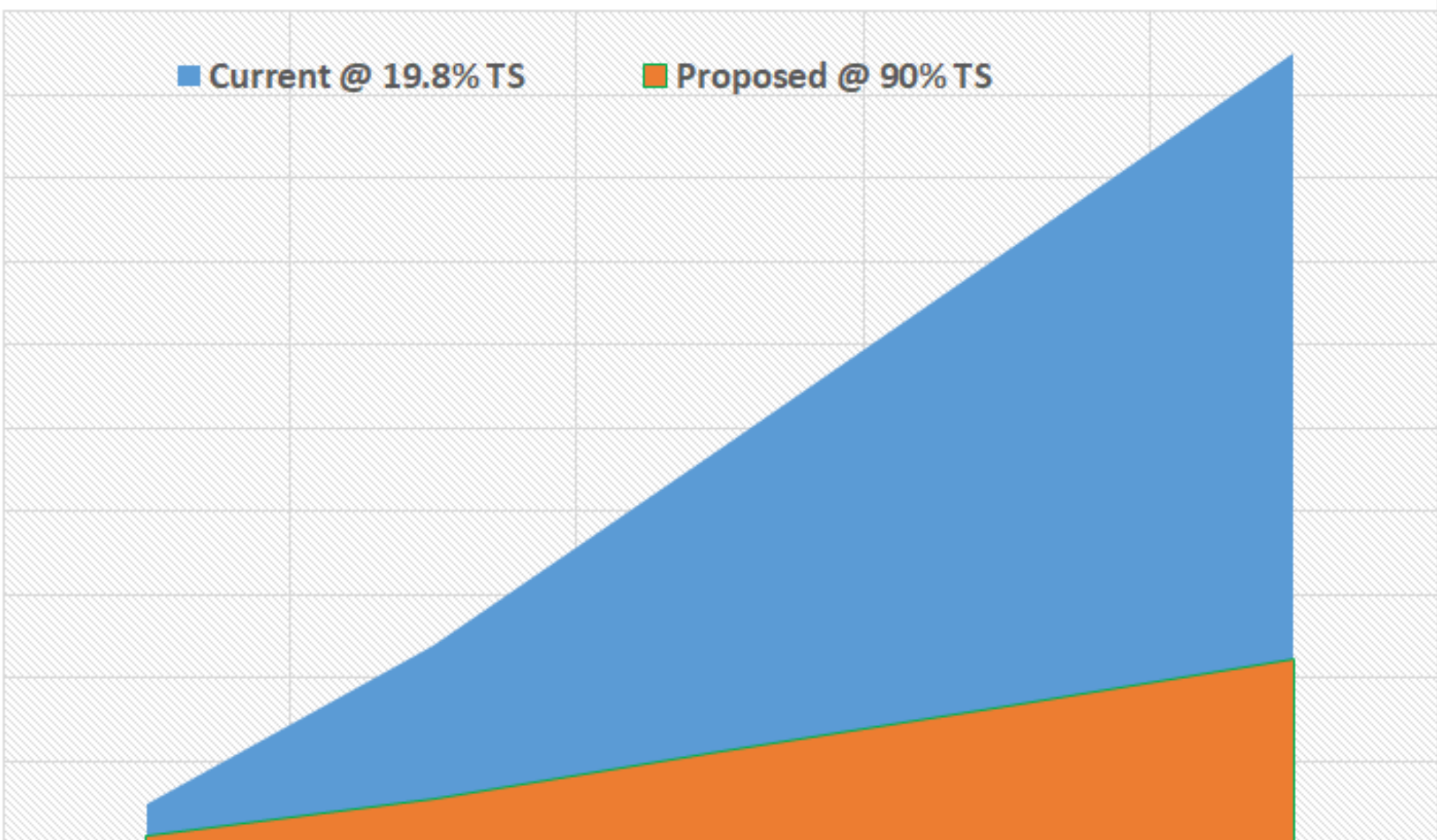


Yearly Cumulative Weight of Sludge/Biosolids (Tons)

200,000  
180,000  
160,000  
140,000  
120,000  
100,000  
80,000  
60,000  
40,000  
20,000  
0

■ Current @ 19.8% TS

■ Proposed @ 90% TS



1

5

10

15

20

■ Current @ 19.8% TS

9,497

47,487

94,974

142,461

189,948

■ Proposed @ 90% TS

2,217

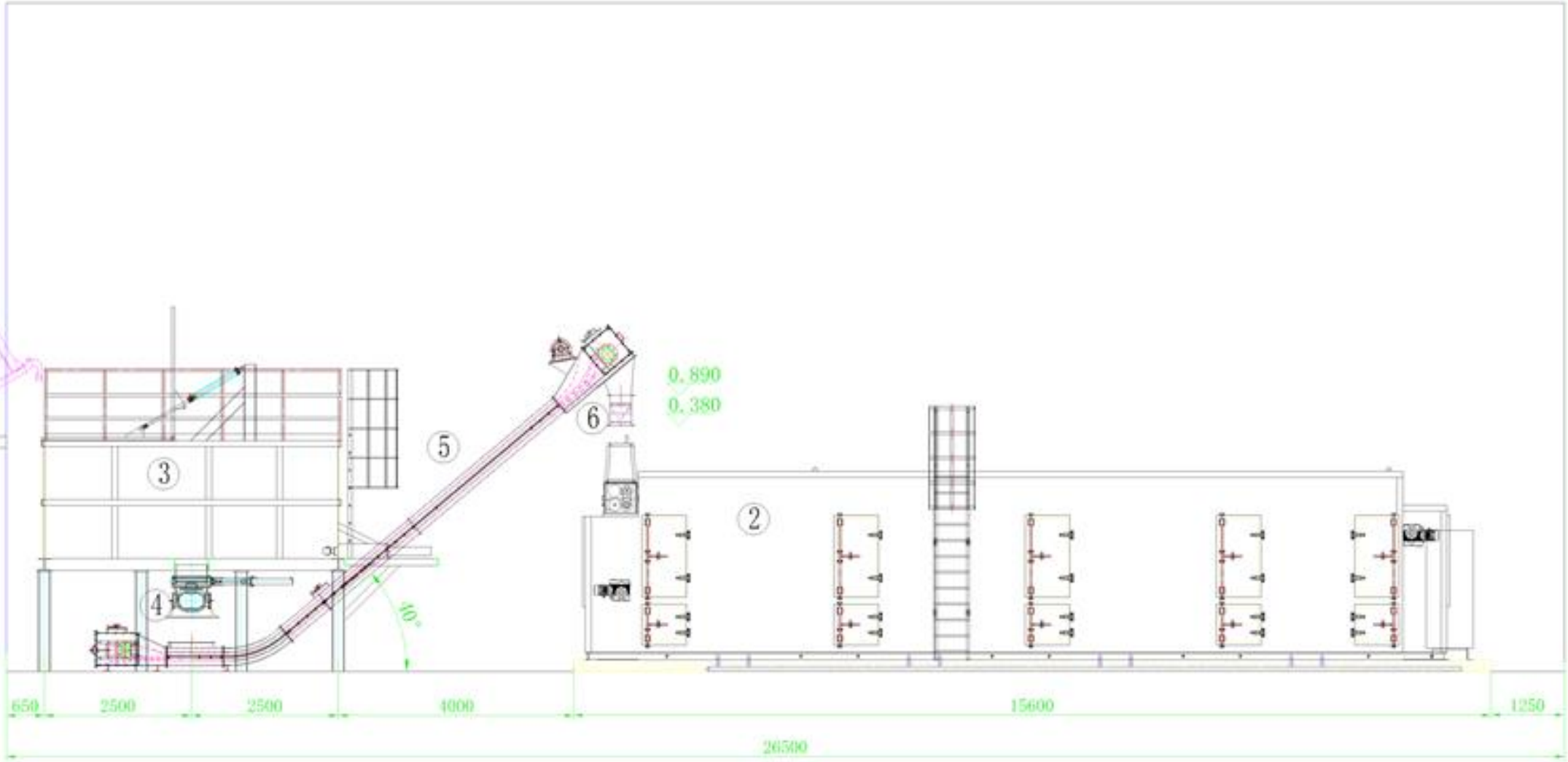
11,085

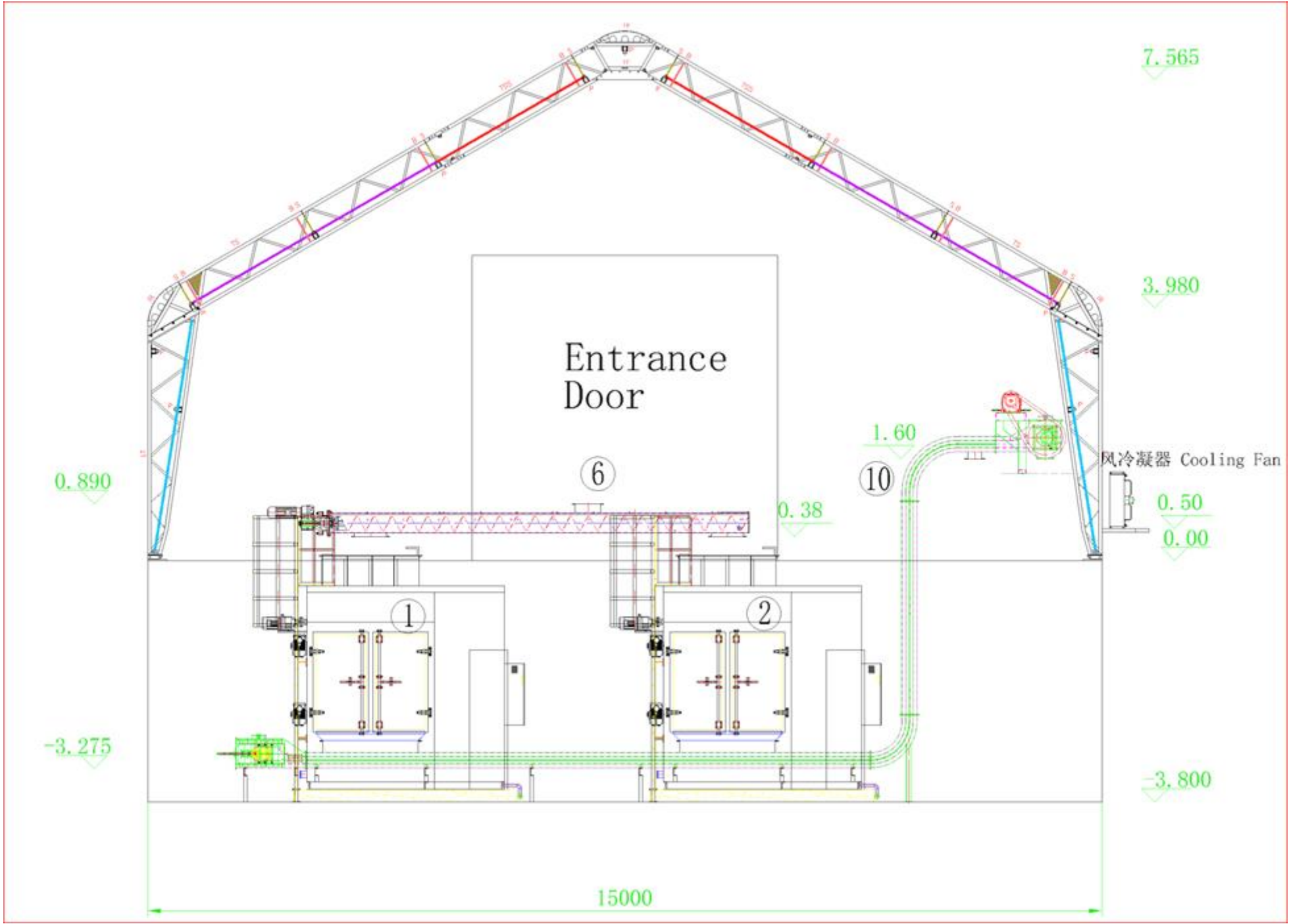
Year 22,171

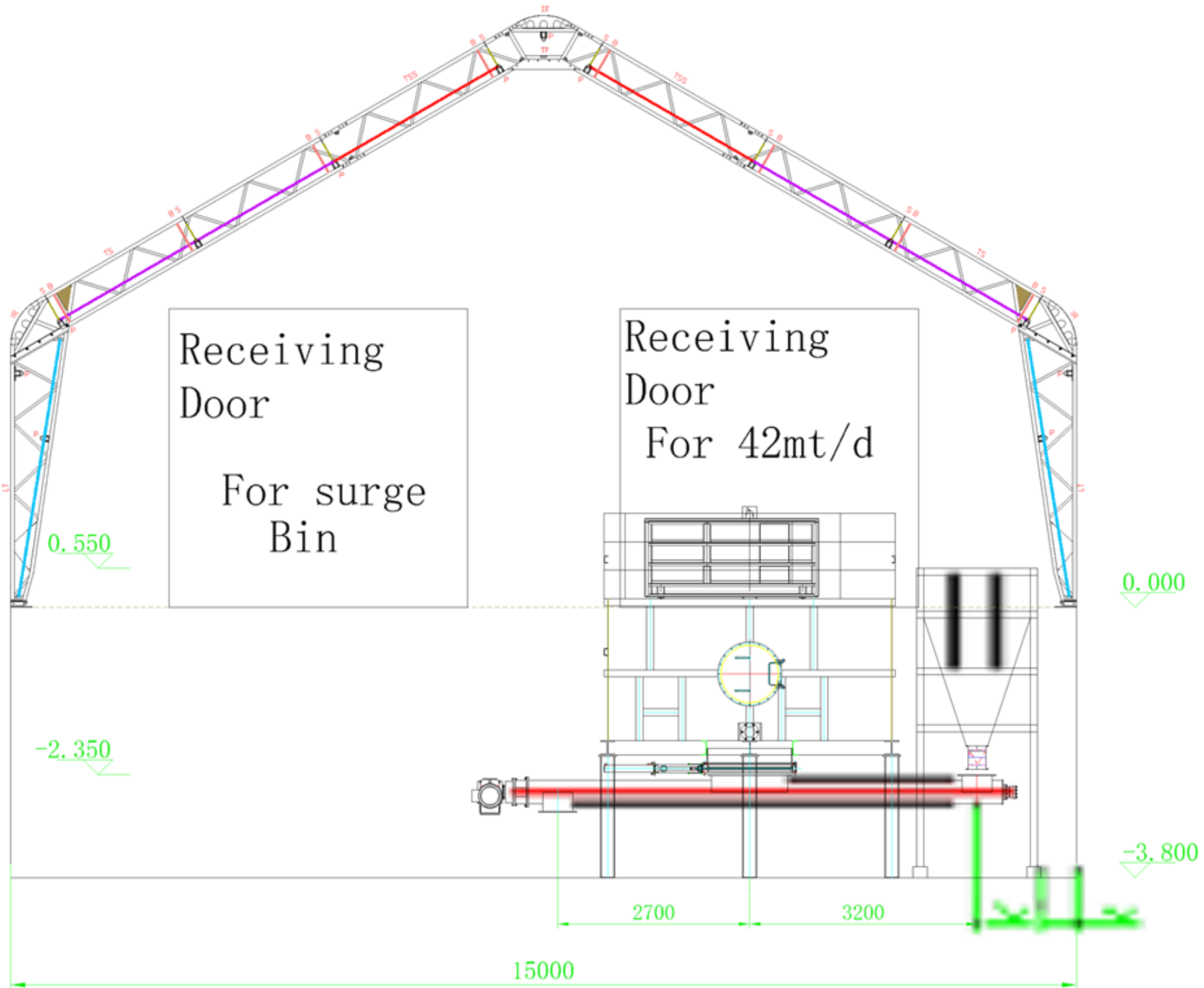
33,256

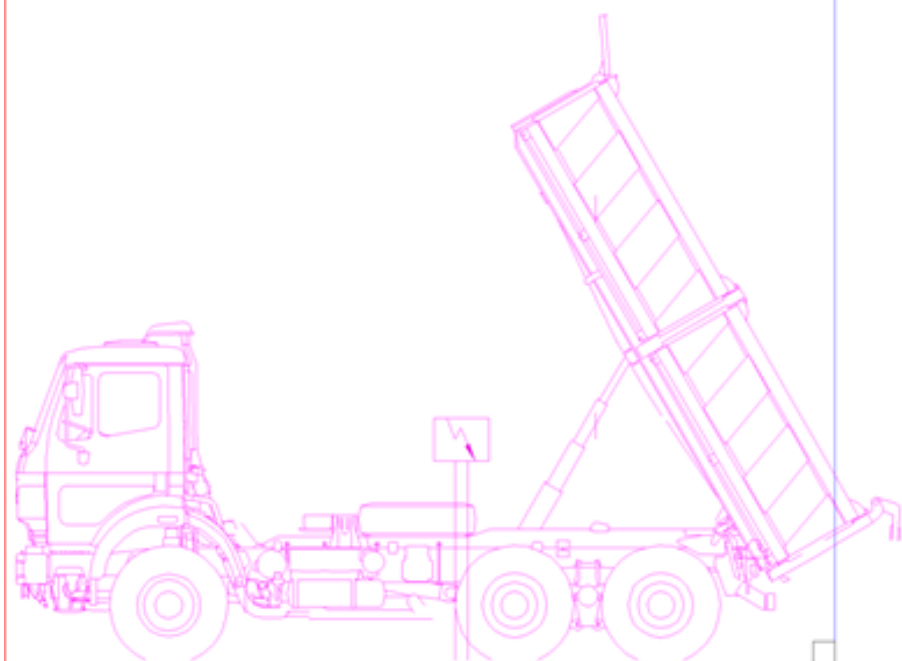
44,342

7.565



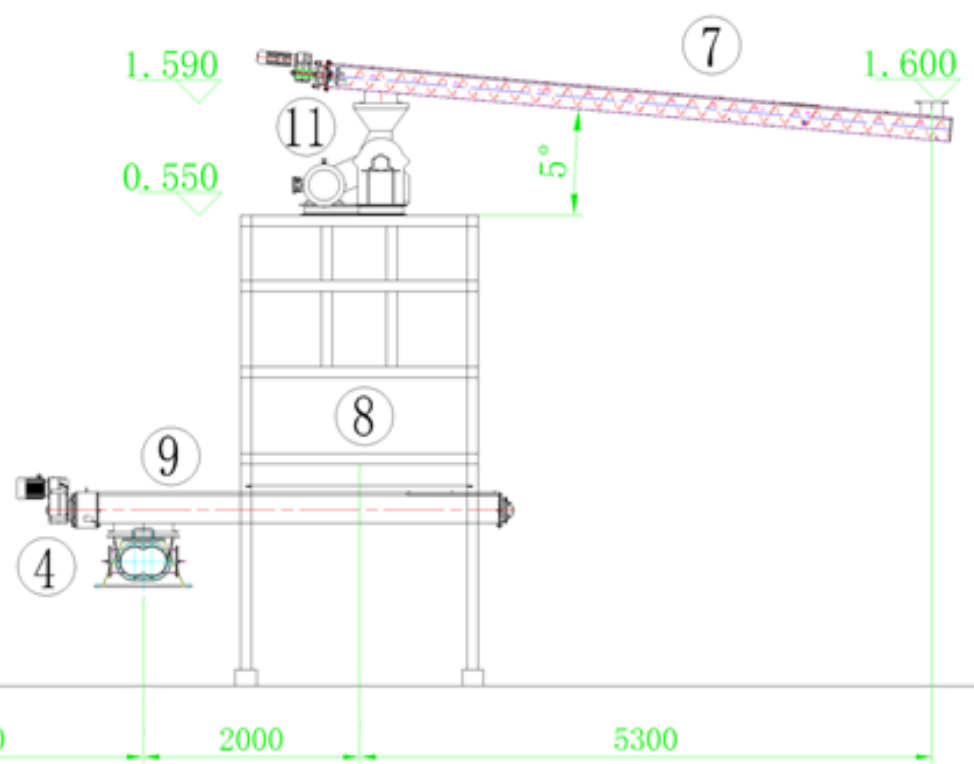




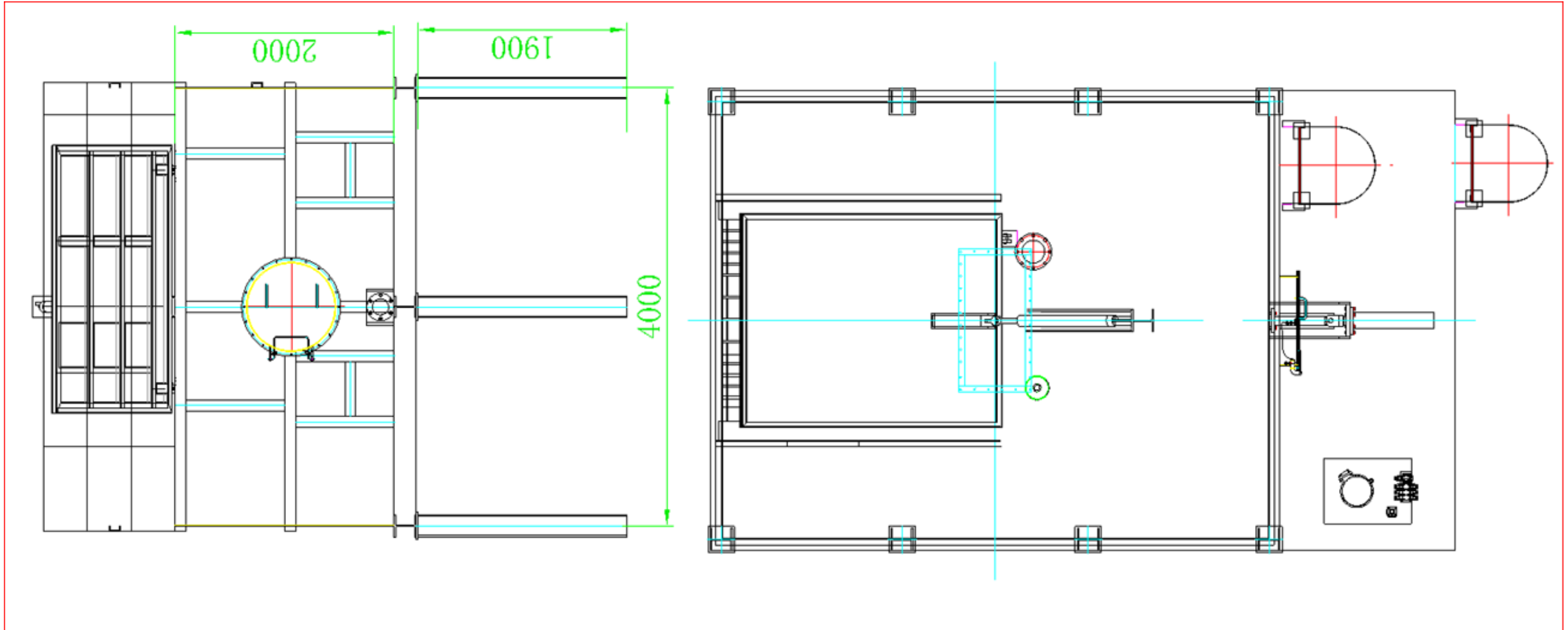


-2.885

-3.800

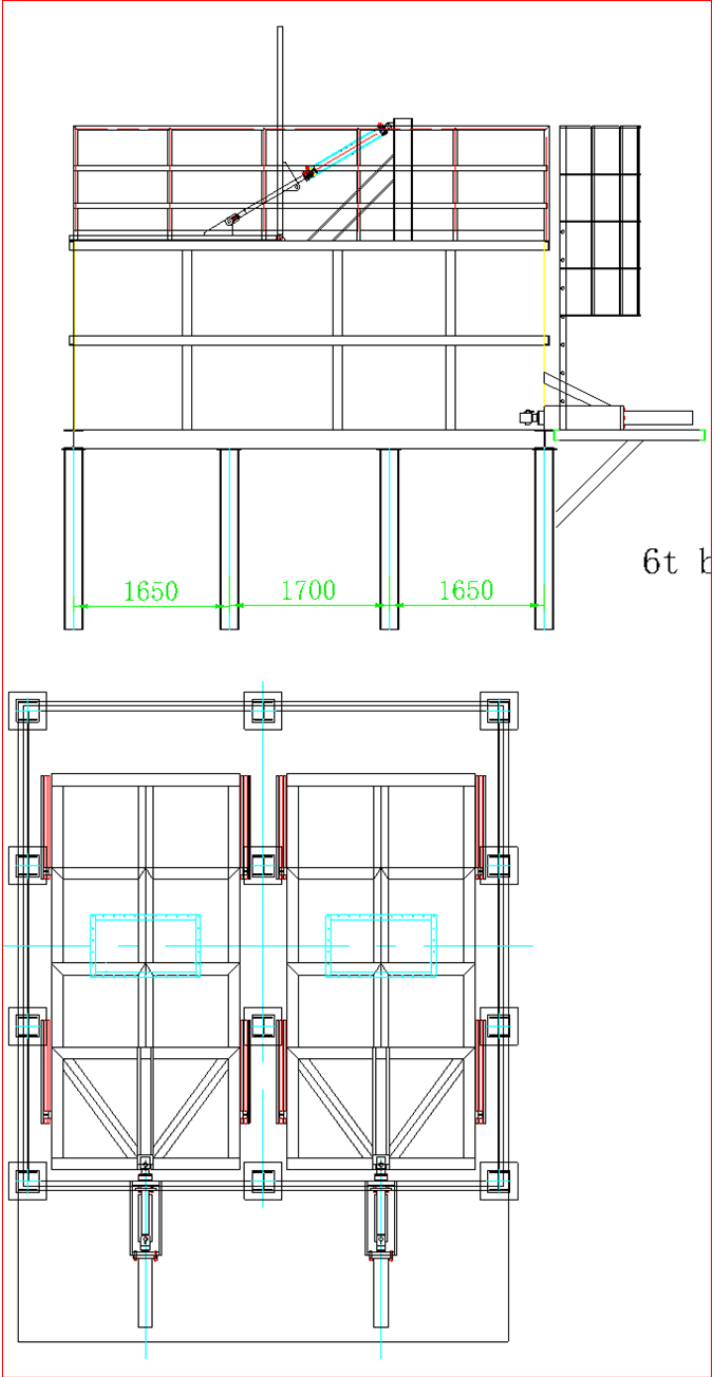


# Slide-bottom Sludge Silo for Inlet Wet Sludge Cake: Plan and Side Views

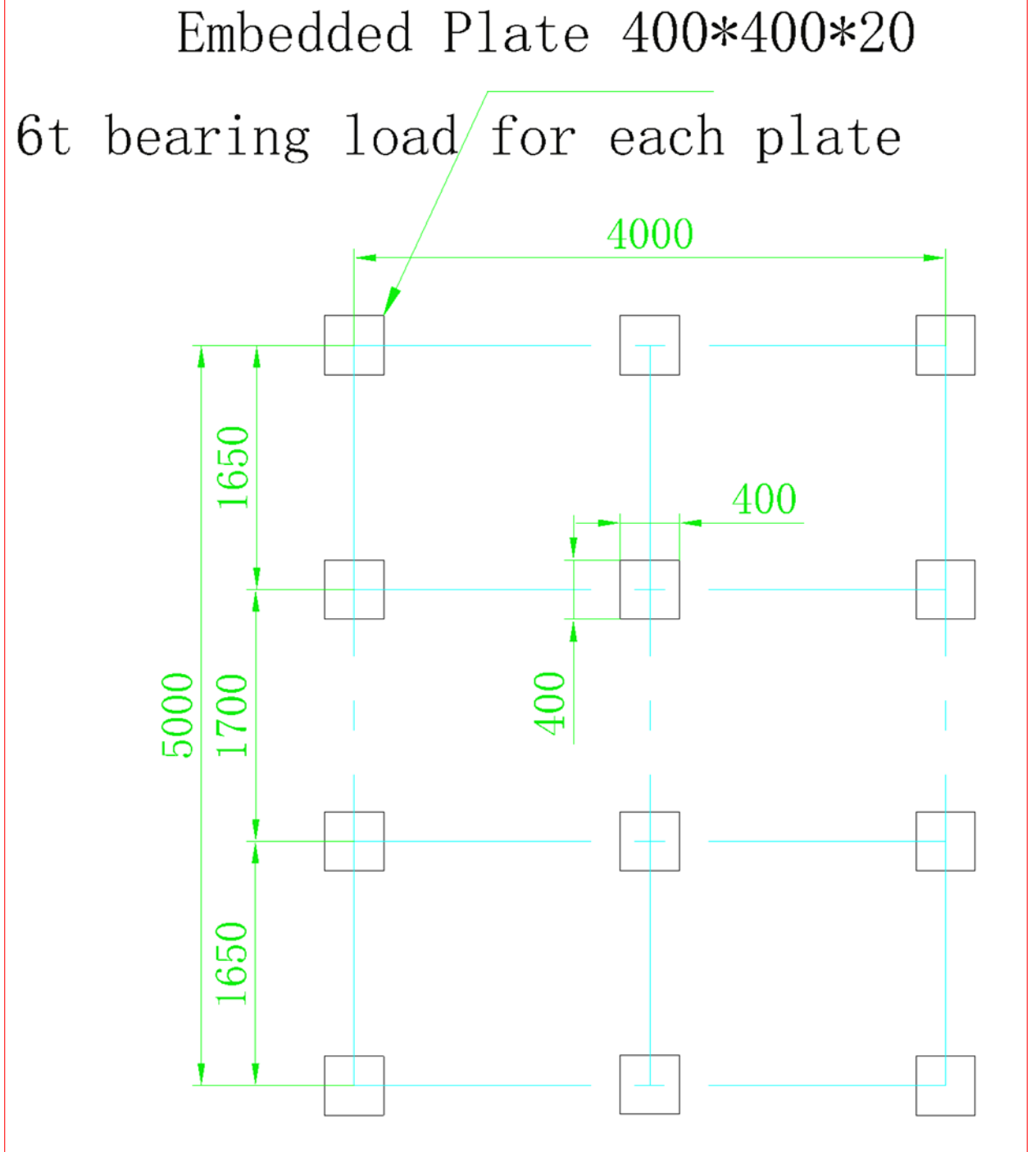


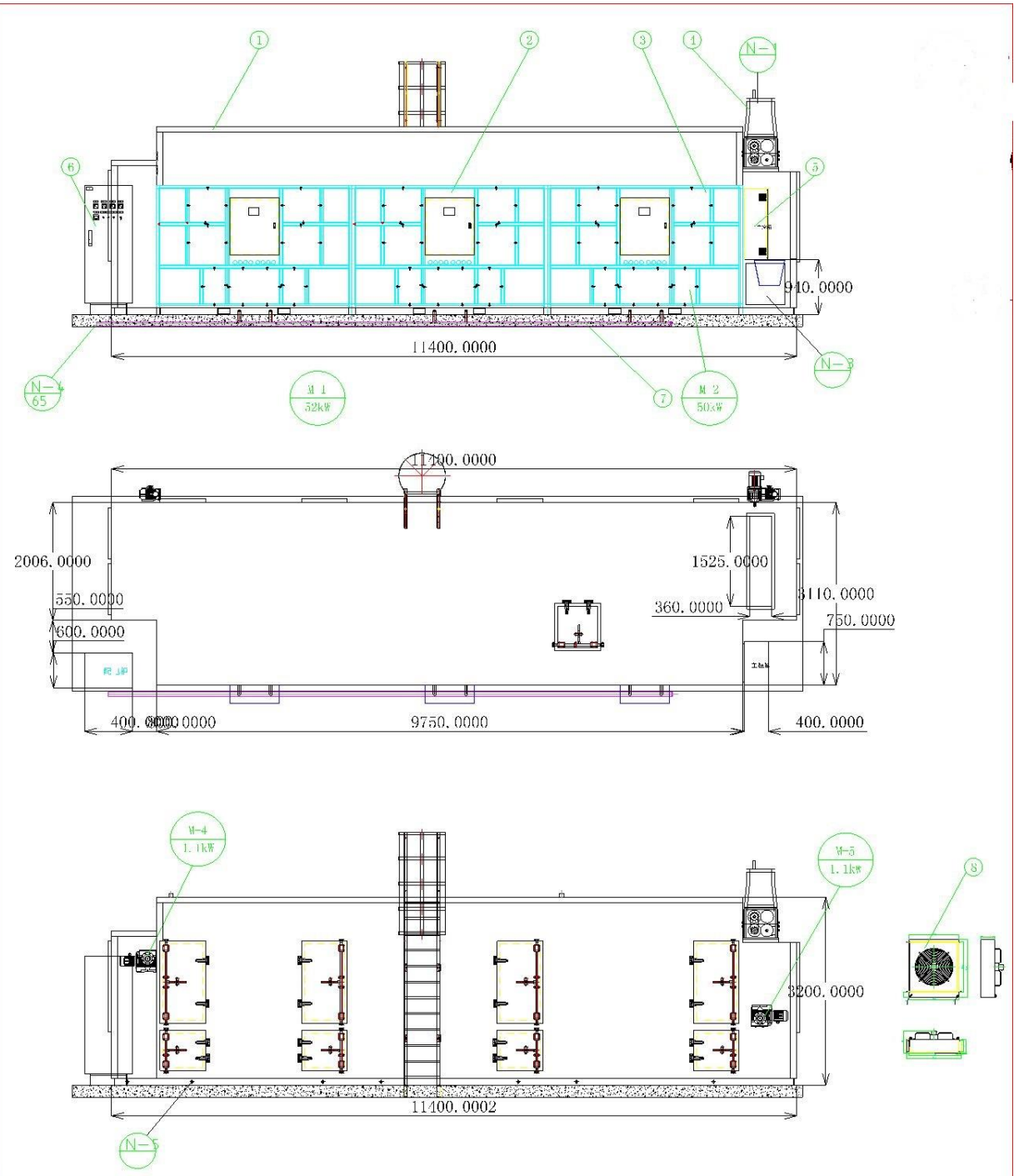
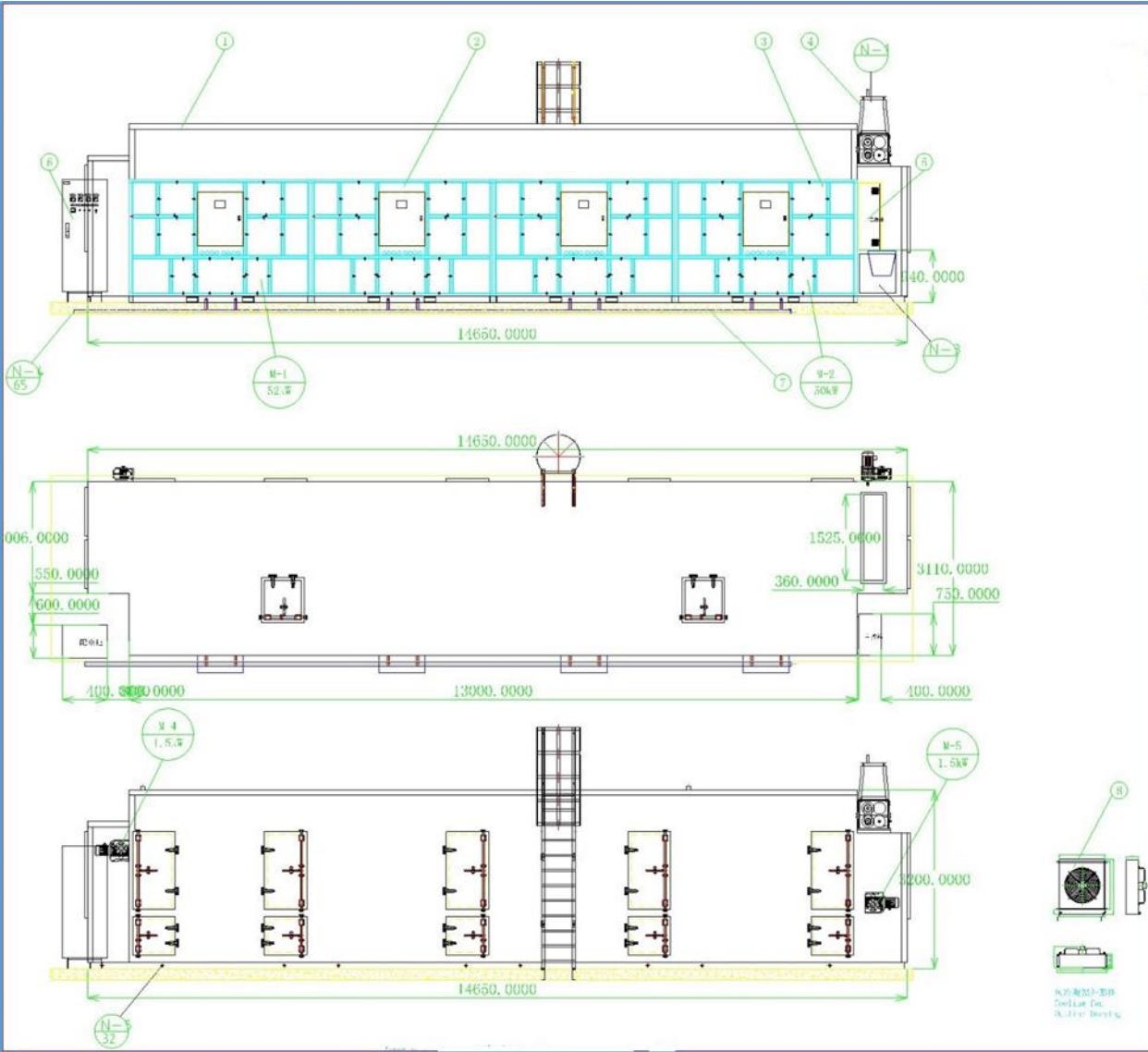


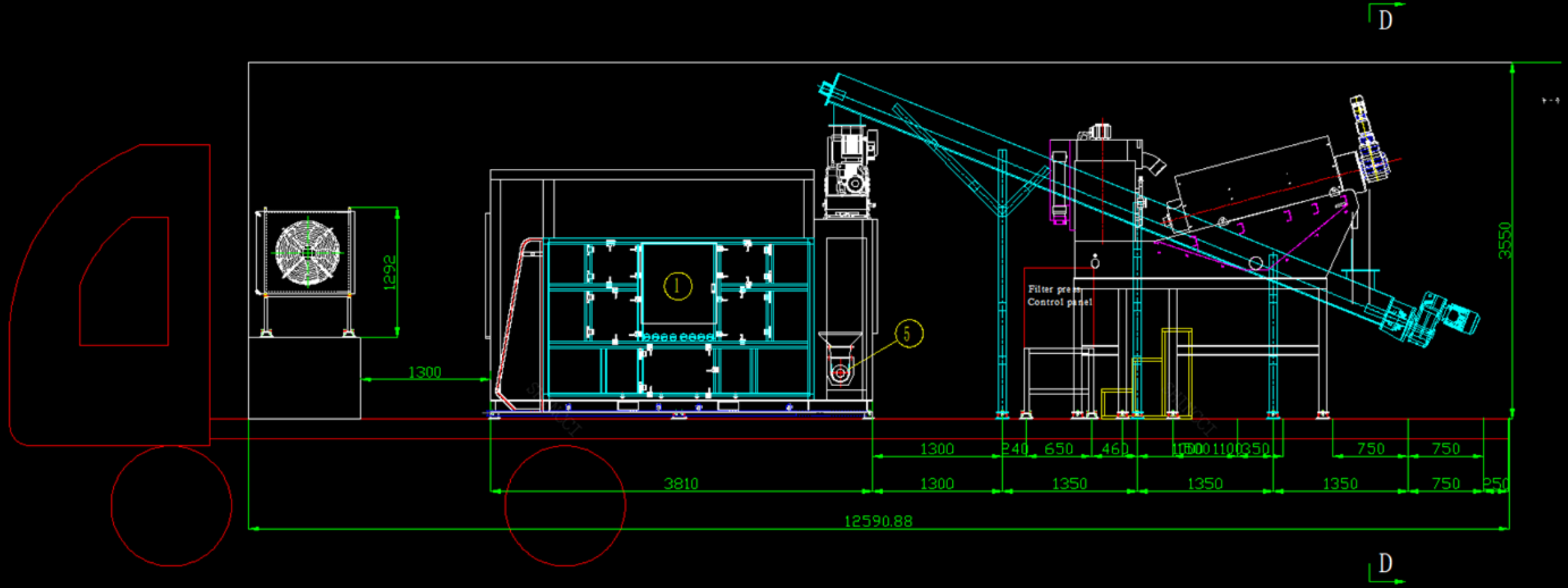
# Slide-bottom Sludge Silo for Inlet Wet Sludge Cake: Plan and Side Views



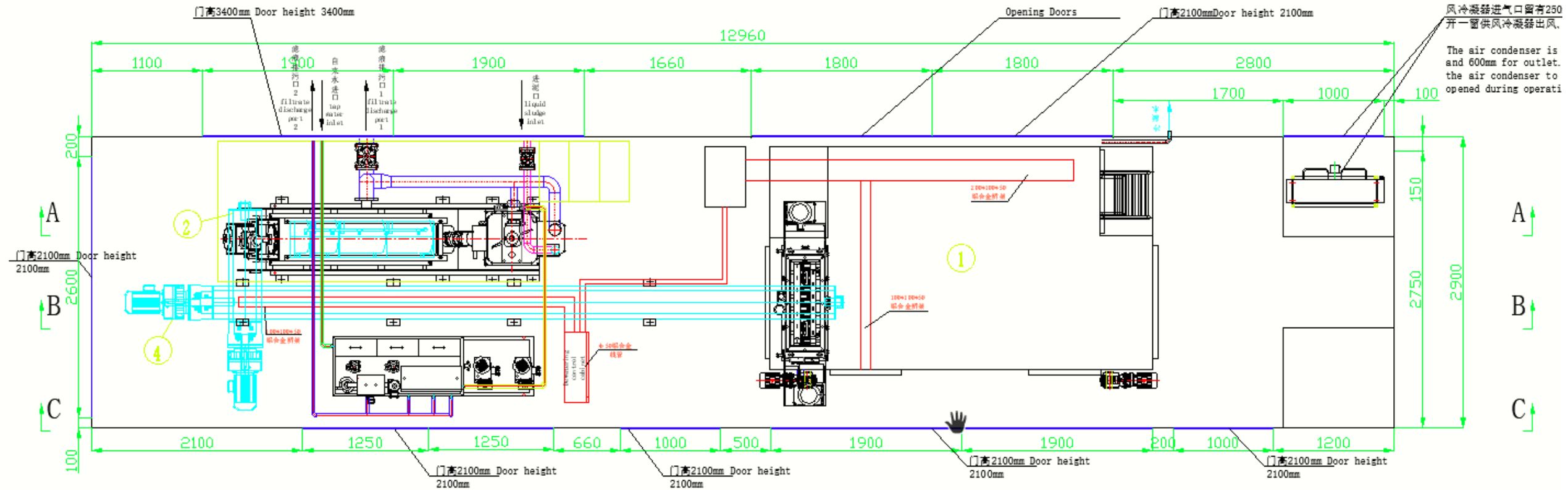
# Slide-bottom Sludge Silo for Inlet Wet Sludge Cake: Plate Size, Spacing and Bearing Capacity



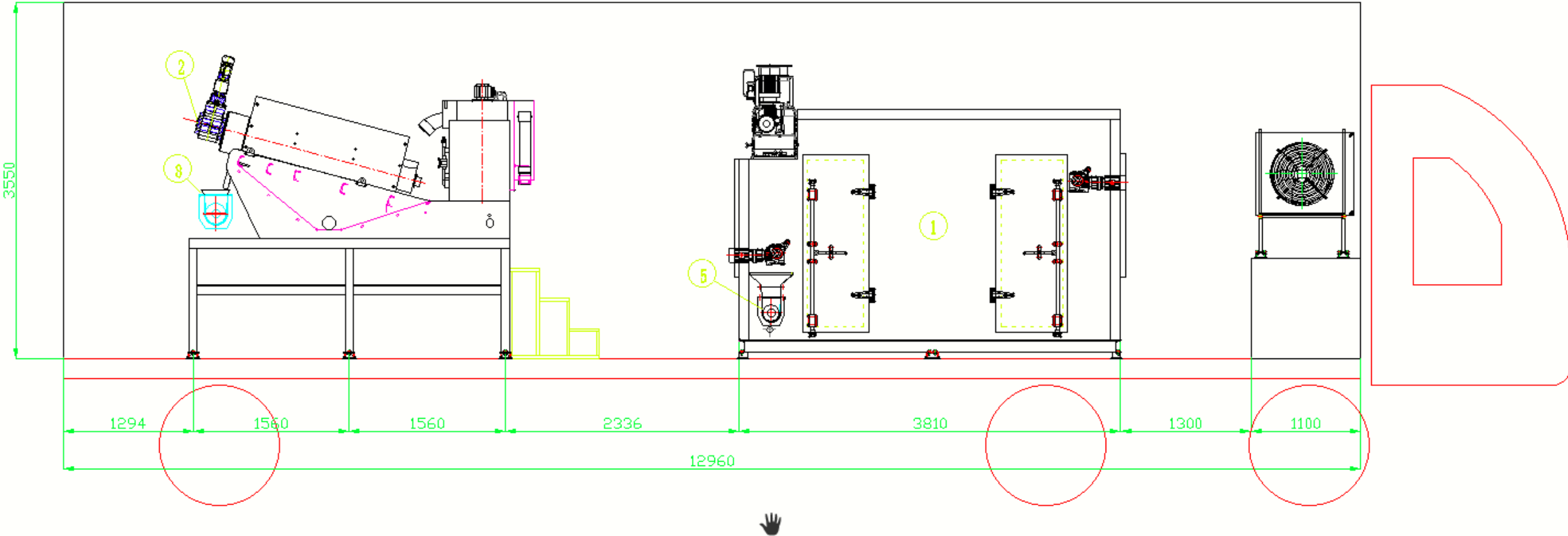




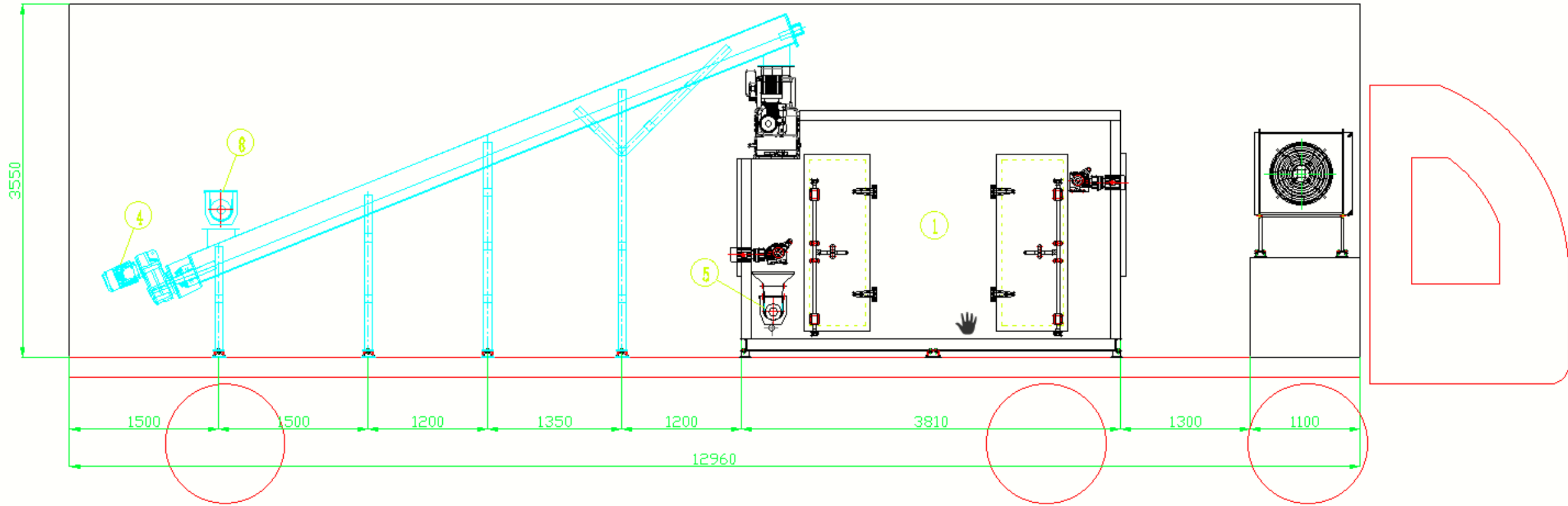
# General Layout on the Trailer: Top View



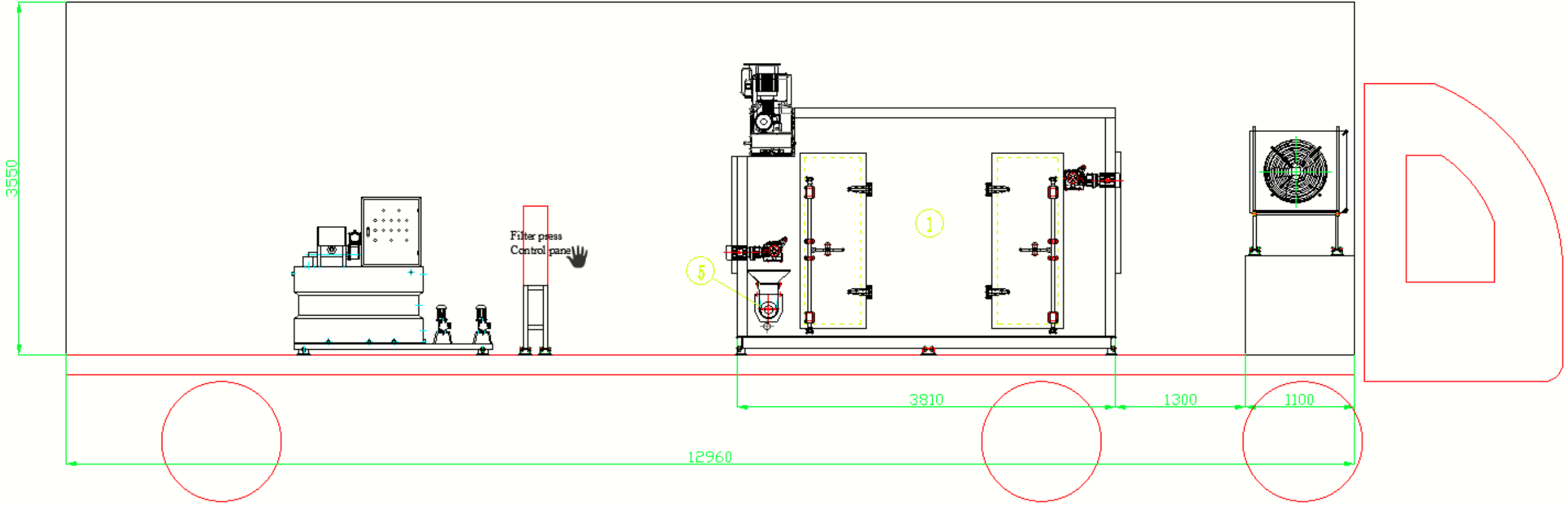
# Section A-A



# Section B-B

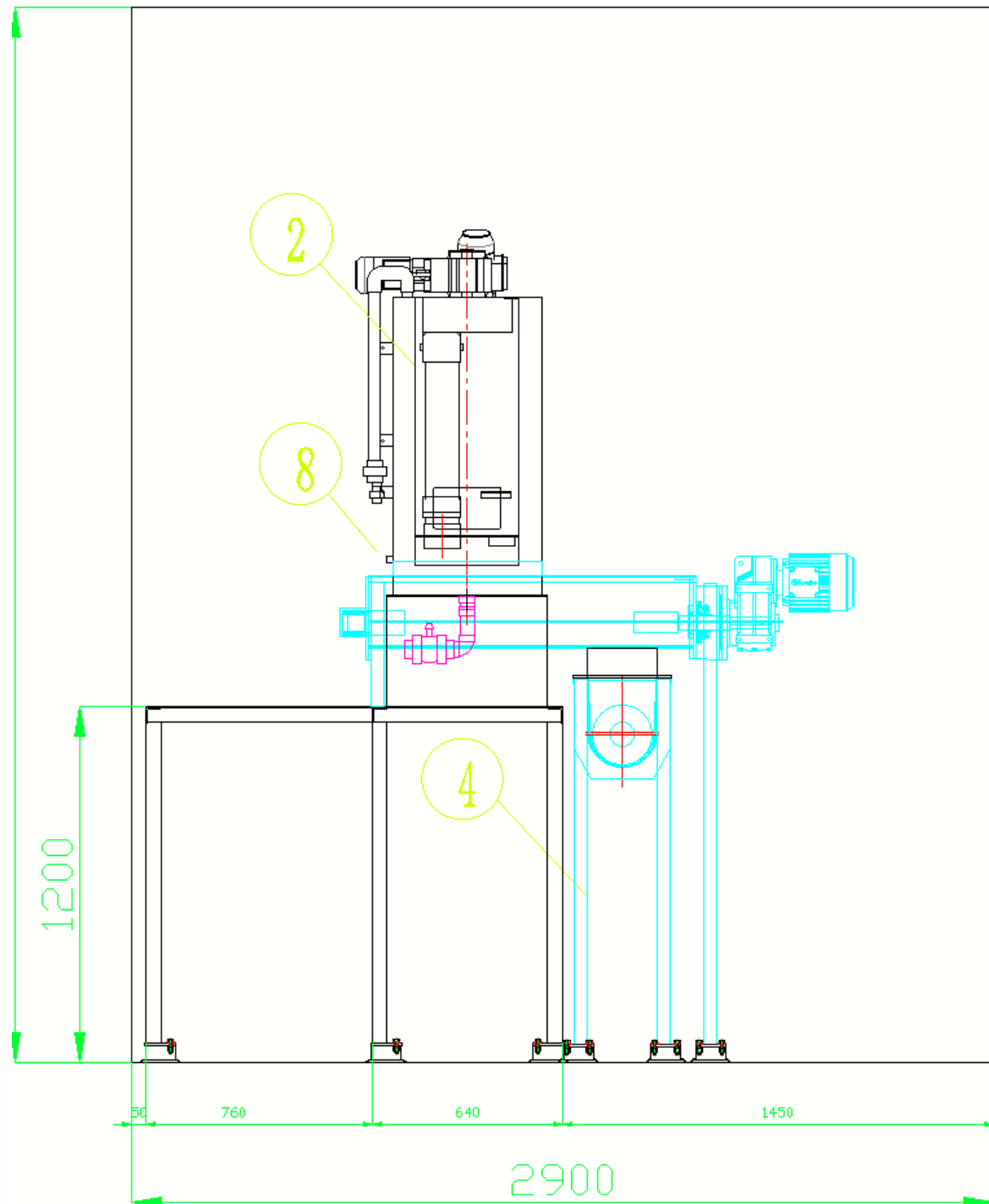
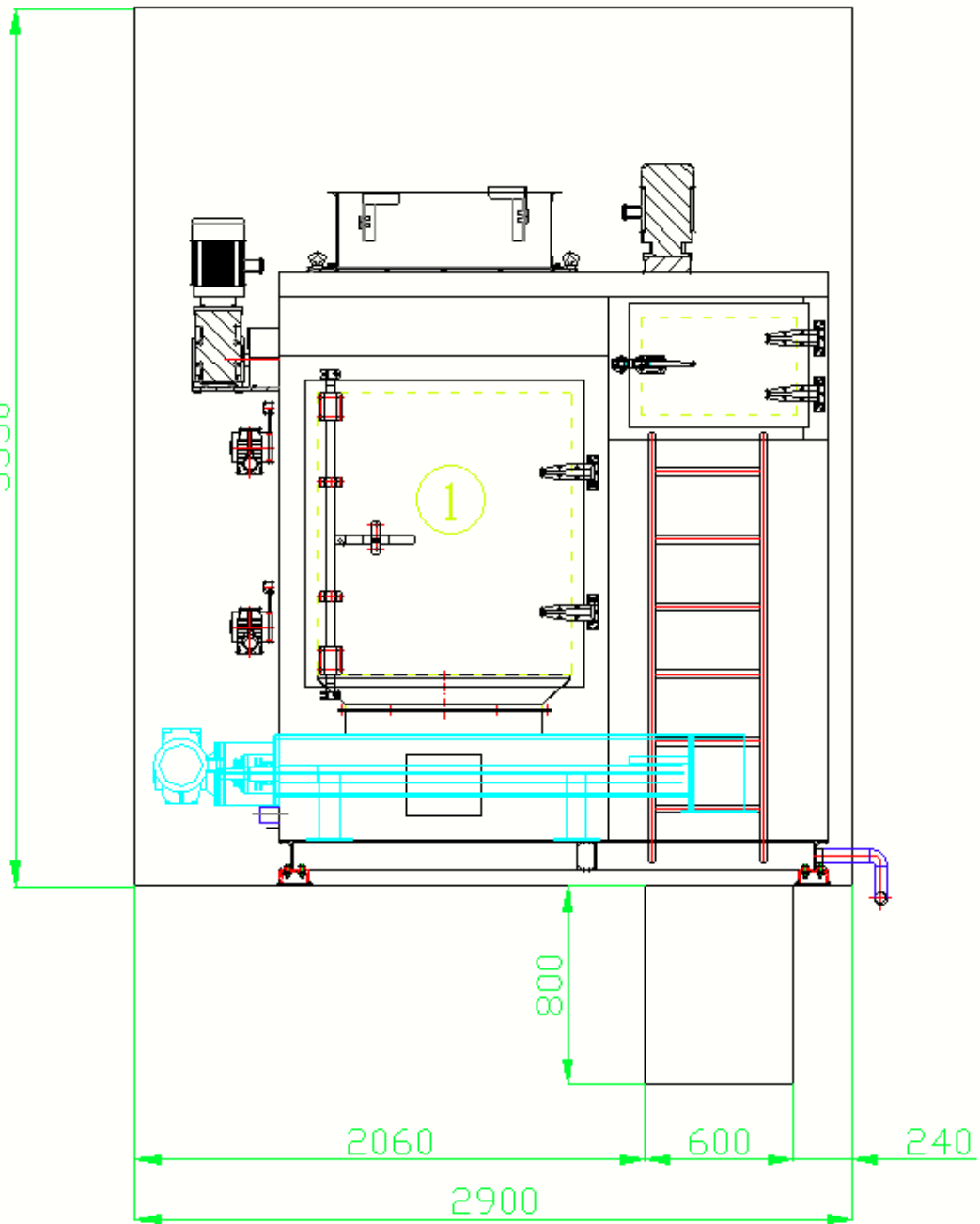


# Section C-C





3550









# City of Auburn Sludge – Slitter Box



Registered Patents for the Different Components of the Shincci Dehumidification System or Sludge Dryer by Inventor Mr. Shi Zengkuang .....	29
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# On Going Research at Department of Biosystems Engineering

- Meat Lab Waste
  - 175 Tons at 10% Solids
  - Will reduce to ~20 Tons
- Gasification of Final Product
- Use for Seedlings at Controlled Environment Agriculture

Thank you  
Questions?